

PROJECT CONCEPT NOTE



Title: 35 MW Bagasse based co-generation at M/S Bhimashankar sahakari sakhar karkhana Limited (BSSKL) Pune, Maharashtra.

CARBON OFFSET UNIT (COU) PROJECT

Version 1.0

Date 09-12-2024

First CoU Issuance Period: 11 Years Crediting Period: 01-01-2013 to 31-12-2023









| BASIC INFORMATION | | | |
|--|---|--|--|
| Title of the Project activity | 35 MW Bagasse based co-generation at M/S Bhimashankar sahakari sakhar karkhana limited (BSSKL) Pune, Maharashtra. | | |
| Scale of the project activity | Large Scale | | |
| Completion date of the PCN | 09-12-2024 | | |
| Project Participants | Project Proponent: M/s Bhimashankar Sahakari Sakhar Karkhana limited – Dattatray Nagar Tal- Ambegaon Dist- Pune. Aggregator: Climekare Sustainability Pvt Itd.(336812961) | | |
| Host Party | India | | |
| Applied methodologies and standardized baselines | CDMUNFCCC Methodology ACM0006: Electricity and heat generation from biomass(Ver.16)&UCR Standard for Emission Factor | | |
| Sectoral scopes | 01 Energy industries (Renewable/Non- Renewable Sources) | | |
| Estimated total amount of average GHG emission reductions per year | 29,930 CoUs or (29,930 tCO2eq) | | |

SECTION A. Description of Project Activity

A.1.Purpose and general description of Carbon offset Unit (CoU) project activity >>

M/s. Bhimashankar Sahakari Sakhar Karkhana Limited, (BSSKL), Dattatraynagar, Pargaon via Awsari (Bk.) Tal. Ambegaon Dist. Pune, is registered under the Maharashtra Co-Operative Societies Act, 1960 vide Registration No. PAN/AGN/PRG/ (A) S-47/1994 dated 31/03/1994. It is one of the most progressive sugar factory in the state of Maharashtra. Factory is operating 6000 TCD sugarcane crushing capacity and 35 MW cogeneration power plant. The existing Sugar unit is geographically located at Lat 18°58'45.11"N & Long 74° 5'27.18"E, at a maximum elevation of 617 m MSL.

The project titled "35 MW Bagasse-Based Co-Generation by M/s Bhimashankar Sahakari Sakhar Karkhana, Ambegaon" is a bagasse-based co-generation (co-gen) power project successfully commissioned by Maharashtra State Electricity Transmission Company Limited (MSETCL).

- The 6 MW co-generation plant was commissioned on January 4, 2007.
- Another 13 MW co-generation plant was synchronized on October 18, 2013, and started exporting power on November 4, 2013. From November 2013, the total capacity of the project proponent's turbine was 19 MW.
- A 16 MW capacity turbine was synchronized in March 2023 and started exporting power from December 2023.

After December 2023, the total capacity of the plant is 35 MW. However, based on discussions between the project proponent and MSEDCL, the 6 MW turbine is scheduled to be decommissioned in 2024. Following this decommissioning, the plant capacity will be 29 MW. Accordingly, MPCB has granted consent to operate to the project proponent for a capacity of 29 MW for the period from July 2023 to June 2026. The Project authority is M/s Bhimashankar Sahakari Sakhar Karkhana limited (BSSKL) (hereby to be called as Project Proponent, PP).

Purpose of the project activity:

The purpose of the project activity is to generate electricity using renewable biomass (Bagasse) and thereby reduce GHG emissions by displacing the fossil fuel dominated grid based electricity with biomass based renewable electricity. The electricity produced by the project is directly contributing to climate change mitigation by reducing the anthropogenic emissions of greenhouse gases (GHGs) into the atmosphere by displacing an equivalent amount of fossil power at grid.

The PP has set up an integrated sugar mill with sugar crushing capacity of 2500 TCD (Further increased to 6000 TCD). This will remove the dependency of the sugar mill on the power supplied from the state grid. Power generated from this project activity will be used for

meeting plant requirement. After fulfilling its captive energy requirement, remaining power will be sold to the state grid as per the Power Purchase Agreement / Energy Purchase agreement.

| MAHARASHTRA STAT | E ELECTRIC | ITY TRAP | SMISSION COLTD |
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| h, ce of the Executive Engineer / O&M Division, Manchar s Pride, Survey No. 170/78, Pune-Nashik Highway, e, Manchar, Tq- Ambegaon Dist.Pune hi ceol A0@mahatransco.in. eetransmanchar@gmail 2133-223040/41, FAN.02133-223042 | | Ltd Dattatraynag | hankar Sahakari Sakhar Karkhana gar, Pargaon Via Awasari(BK), Tal: Dist: Pune- 412 406 |
| EE/EHV/O&M/Dn/Manchar/Tech/ | NO 2 | 4 6 | Date: 6 MAR 7014 |
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| Dist:Pune has commissioned 19MW grid at 220kV Kathapur SS on dated exporting power to MSETCL grid. T request letter dated 06.03.2014 | Co-Generation pla 18.10.2013 at 15.4 his certificate is he | ant and succe 0Hrs. And si | nce 04.11.2013 they are continuously |
| Copy to : The Dy.Executive Engineeer, 220kV K | athapur SS | | |
| 7 779 | | ; | 2018/00 - 213/2019 - 2019 - 25/20 - |

Commissioning Certificates

| Minutes of Meeting held between Maharashtra State Limited, Pune & Maharashtra State Electricity Distribut Bhimashankar Sahakari Sakhar Karkhana Ltd. Parga Namrata Services in connection with Synchronization of Co-Generation Power Plant to National Grid On Dated 23 presence of MSETCL & MSEDCL officials. | tion Company Limited, Pune & M/S on, Tal-Ambegaon, Dist-Pune M/S of Additional 16 MW Bagasse Based |
|--|---|
| We have done the Grid Synchronization & successfully ex | ported the power to national Grid. |
| MSETCL Santosh Brde (Ex. Engr. MSETEBecutive Engineer 1)Shinde Dattatray (Dy. Executive Engineer (Charge) MSETCL, Manchar (Dy. Executive Engineer (Charge) MSETCL, Manchar (Charge) 2)Gaikwad Vishal (AE, MSETCL Manchar DN3kv BSSK Substation, Pargaon. (Charge) 3)Karange Yopesthineer PAC Divine) 1. S. E. T. C. Lurune | MSEDCL 1) Painikar Stamffruive Engineer. (Executive Englisher D. Co. Lid. (Executive Englisher Charles (Co. Lid.)) 2) Gehme J: D. (Co. Lid.) 5) Ex. Englisher Stand M. S. E. D. Co. Lid. Mensher Stand |
| | BSSK Ltd |
| Namrata Services 1)Kupade Nagesth 2)Purohit Samir. 2)Purohit Samir. 2)Burohit Sa | 1)Surve S. B. (Technical Manager) 2)Pol V. A. (Sr.ELE Engr.) 3)Pawar B.H.(ELE Engr) |

| Name of Office: Office of the Chief Engineer (State Trans | mission Utility) |
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| Office Address: Prakashganga, 4 th floor / 'A' Wing, Piot C - Mumbri: - 400051. | 19, E - block, BKC, Benors (E), |
| Contact No.: (0) 022 - 2659 5176, (P) 022 - 2659 5175, 1 | Fax: 022 - 26591222 |
| E-Mail Id: centu@mabatranaco.in; centumentel@amail. | |
| | |
| MSETCL/CO/STU/B_GC/302 0 0 8 8 0 0 | Date: 12 0 NOV 20 |
| Grid Connectivity | Y |
| To. | नीमारोकर बाग्याची साजावनाटमाज्य हि. |
| the antimeshankar Sahakari Sakhar Karkhana Lio. | 13958 Rate-281994096 Maal |
| at Dattatraynagar, Pargaon Via Awasari Bk, Tal- Ambegaon, Dist-Pune. Email ID-bsskltd@gmail.com | |
| Sub: Grid Connectivity to 35 MW (existing 19 MW + add power plant of M/s. Bhimashankar Sahakari Sakhar Pargaon via Awasari Bk, Tal- Ambegaon, Dist-Pu 220/132/33kV Kathapur S/s. (Approx. 1.5 km). | me through 132kV DCDC line from |
| Ref:- 1. This office Grid Connectivity Intimation letter dtd.17.12.2011 for 19 MW. 2. This office Final Grid Connectivity letter No. M | |
| dtd.15.10.2013 for 19 MW. 3. MEDA recommendation Letter No PGB/BCP-2 | |
| additional 16MW. 4. M/s. Bhimashankar Sahakari Sakhar Karkhana Ltd. MW (existing 19 MW + additional 16 MW) dtd.06.07.2019. | Application for Grid Connectivity to 35 Letter No BSSK/Engg/845/2018-2019 |
| Dear Sir, Vide letter u/r !, this office had already issued Grid Based power plant of M/s. Bhimashankar Sahakari Sakha Pargaon via Awasari Bk, Tal- Ambegaon, Dist-Pur 220/132/33kV Kathapur S/s | the through 132kV DCDC line from |
| A Mar Dhimachankar Sahakari S | akhar Karkhana Ltd. has applied for Grid ver plant in addition to existing 19 MW k Tal- Ambegaon, Dist-Pune along with |
| Now, Vide letter u/r 4, M/s. Britmashankar Sanakari of Connectivity for additional 16 MW Bagasse Based pow capacity at Dattatraynagar, Post-Pargaon via Awasari BI Demand Draft of ₹ 1,00,000/- (Drawn from The Ma No.778759 dtd.28.03.2019) towards processing fee. Vide letter u/r 3, this office has received MEDA | marasinra State Coop bank bill bio |

Grid Connectivity report.

The Co-gen power project of 35 MW capacities is operating on bagasse only for 140 to180 days during season days. Actual number of mill operation days will be mentioned in the monitoring period. The project is generating clean energy at the designed level and after meeting the captive requirement, the surplus energy is exported to the Maharashtra State Electricity Transmission Company Limited (MSEDCL). All the steam and power requirements of the sugar mill and co-gen power plant is meet internally from the project itself.

The project activity also induces environmental and sustainable development benefits. The project activity has introduced efficient high pressure cogeneration technology to the Indian sugar industry; reducing power shortages in the state of Maharashtra India; and fostering sustainable economic growth through promoting energy self-sufficiency and resource conservation in India's sugarcane industry. Hence, project activity is displacing the estimated annual net electricity generation i.e., **36,950 MWh** from the Indian grid system, which otherwise would have been generated by the operation of fossil fuel-based grid-connected power plants. The project activity doesn't involve any GHG emission sources. The estimated annual CO2e emission reductions by the project activity are expected to be **29,930 tCO2e**, whereas actual emission reductions achieved during the first CoU period shall be submitted as a part of first monitoring and verification.

The policy to grow in a sustainable manner with a commitment towards the environment has been adopted by BSSKL pune.

The technology used in the project activity is highly replicable as the country's sugar mills produce large quantities of bagasse that could be efficiently utilized to generate power. The export of electricity hence reduces GHG emissions by replacing the fossil fuel dominated grid based electricity with a renewable source of electricity. The high pressure boilers are fired by bagasse, a byproduct from the sugar manufacturing process to generate steam, which in turn powers all the steam turbines to generate electricity.



Image: Boiler MR 13151



Image: Turbine



A.2 Do no harm or Impact test of the project activity >>

There are social, environmental, economic and technological benefits which contribute to sustainable development.

There are no Eco-sensitive zones like Tropical Forests, Biosphere Reserves, National Parks, Wild Life Sanctuaries, and Coral Formation Reserves within 10 km Influence Zone of the Project site. Environmental setting of the project site is given in **Table 1** below,

| Site Location | Pargaon Tarf Awasari | 1.95 Km towards W | |
|---|----------------------------|---------------------|--|
| Nearest Habitation | Pargaon Shingave | 670 m towards NW | |
| | Kathapur Bk | 2.37 Km towards S | |
| Nearest Town | Manchar | 15.19 km towards W | |
| District Headquarters | Pune | 55 km towards SW | |
| Nearest Railway Station | Talegaon Railway Station | 51.60 km towards SW | |
| | Pune Railway Station | 54.50 km towards SW | |
| Nearest Airport | Pune International Airport | 46 km towards SW | |
| Nearest IMD Observatory | Pune | 55.84 km towards SW | |
| Nearest River / Water | Ghod river | 640 m towards N | |
| Source | | | |
| Approach to site by Road | Pargaon Shingave – Kavathe | Road | |
| Religious/Historical/ Archaeological Place | None | | |
| Ecological Sensitive / Reserve Forest | None | | |
| Seismic Zone | | | |
| Average altitude above MSL | 617 m | | |

Social benefits:

- The project activity contributes to employment generation in the local area for both skilled & unskilled people for operation and maintenance of the equipment. The project creates several permanent jobs.
- It has created steady higher value jobs and skilled workers at the facility. The project activity is contributing to the national energy security by reducing consumption of fossil fuels.
- The technology being used in the project is proven and safe for power generation. An increase in such kind of projects shall enable all the technology suppliers to continuously innovate and modernize on the technology front. The local people will know the technological advancement and will help in capacity building.

Environmental benefits:

 The project activity is a renewable energy project, which utilizes biomass as a fuel for power generation and heat, a move that is voluntary and not mandated under current environmental laws of India. Since this project activity generates green energy in the form of power and heat, it has positively contributed towards the reduction in (demand) use of finite natural resources like coal, gas and oil, minimizing depletion and in turn increasing its availability to other important purposes. Therefore, this project activity helps to environment sustainability by reducing GHG emission in the atmosphere.

- Avoids global and local environmental pollution, leading to reduction of GHG emissions.
- Indirect capacity building by providing a case example to other sugar mills in the region for switching to high capacity cogeneration configuration, for electricity generation. In addition to the reduction in carbon dioxide (CO2) emissions the project implementation will result in reduction of other harmful gases (NOx and SOx) that arise from the combustion of coal used in power generation. The project activity also leads to reduce ash generation since the ash content in bagasse is lower than that of Indian coal.
- The bagasse generated in sugar mills in the region is generally in excess and hence get disposed in unplanned ways including dumping into nearby land or rivers. This will be reduced.

Economic benefits:

• The project activity creates employment opportunities during the project stage and operation and maintenance of the Co-gen power plant.

Employment Generation :- Factory workers, Sugarcane cutting contract workers, Sugarcane transport contract workers, Hamali work, Bagasse baling, Wheat work, Cleaning etc. Direct employment to thousands of workers through the work and as the above workers live in the factory premises, grocery, hotel, tire puncture, welding, garage, vegetable, chicken center, saloon, cloth, slippers, weekly market, fertilizers, medicines, drip irrigation etc. With the flourishing of businesses, thousands of unemployed have been provided indirect employment in the form of business.

- The project activity helps in conservation of fast depleting natural resources like coal and oil thereby contributing to the economic wellbeing of country as a whole.
- The increase in demand of bagasse exerted by the project has had a local effect on its price and generates additional revenue for the sugarcane farmers. The project activity results in saving the coal and allowing it to be diverted to other needy section of the economy.
- The various other benefits due to the project activity ensure that the project is contributing to the sustainable development of the region by bringing in green technologies and processes to a backward region. The technology is indigenous and by implementing such projects the country is showcasing its GHG mitigation actions in its efforts to combat climate change.

| ebsite: | 10706/24010437 23516 http://mpcb.gov.in ic-cell@mpcb.gov.in | | Kalpataru Point, floor, Opp. Cine F Cinema, Near Sio (E), Mumbai-4000 | Planet on Circle, Sion | Fax | x: 2402351 bsite: http | 6/24010437 .6 :://mpcb.gov.in II@mpcb.gov.in | Kalpataru Point floor, Opp. Cine Near Sion Circle Mumbai-400022 | Planet Cine , Sion (E), |
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| DNSEN o, nimash 18,Dati | unit Under L.S.I RED Cate | nana Ltd. Awasari Bk. f 6000 TCD sugar u regory iranted by the Boa | unit & 19 MW Co ard vide no. BO/ | CAC- | CO To M/: Ga | NSENT-0 , s. Bhimas t No 148, | 1.0/CAC/UAN No.MPCB- 000170265/CR/2309000334 shankar Sahakari Sakhar Karkhan A/P - Pargaon Via Awasari BK, Ta District - Pune. Renewal of Consent for 6000 TC | a Ltd. | 5/09/2023 |
| | 2. Minutes of CAC Meeting | ing dtd. 24.07.202 | 0. | | | | generation unit. | - | |
| r: gran Ilution 81 and | lication No.MPCB-CONSENT-0000 It of Consent to Operate under) Act, 1974 & under Section 21 d Authorization under Rule 6 of undary Movement) Rules 2016 i | Section 26 of the W of the Air (Prevention the Hazardous & C | Vater (Prevention on & Control of P Other Wastes (Ma | Pollution) Act, anagement & | | Ref: | 1. Renewal of consent granted Format1.0/CAC/UAN No.MPCI CONSENT-0000147227/CO-22 to 31.07.2023 | 3- |)22 valid u |
| bject to | o the following terms and condi to this order: | tions and as detaile | ed in the schedule | ie I, II, III & IV | | | 2. Amendment issued vide No. 14.12.2022 | - CAC/221214FTS0005 D | TD. |
| | Consent to Operate is grante capital investment of the | | | | | | 3. Minutes of CAC Meeting dtd. | 03.08.2023. | |
| Cert | ificate submitted by industry | industry is Rs.2 | 81.7401 CFS. (| AS per C.A | You | ur applicat | ion No.MPCB-CONSENT-0000170265 | Dated 08.05.2023 | |
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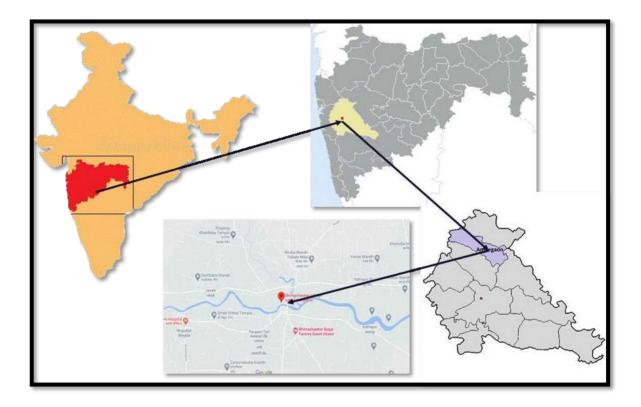
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| i | NAWI-Electronics Scale: (1) M Minimum Capacity:200kg, EVa | lax.Capacity:50000kg, Make:UNISCO, Mo alue:10kg , D-Value:, Sr.No:10.11.062 / 1 | odel No:USCEWB2200, Clas (Rs-4000) | s III, | 4000 | 500 |
| | | | | | | |
| | | | | RthrillGrand Total | 4500.00 | |
| डुस्स्टक /Repaired I युद्धील पढठाळणीची । टीप :- 1) पुडील वापर 2) अगा च जापी । 3) कृपया व | Date: 9120221419840, 11/11/202 by Unlad Scale Company PVT LT0/294 सरीक्ष/ Next Verification Due On / Before : स्वराजयेका शिष्ठ विशेषपूर्वी करन मा मापाके पुरानी करपापूर्वी गांगी सदाक्षी, पुराने में मोट्रोल्स करन मा करपापूर्वी गांगी सदाक्षी पुराने में मोट्रोल्स करन मा स्वरीत संदर्भाता LCR कर्मा व मापाले प्रात्म कराया. राष्ट्रीत संदर्भाता LCR कर्मा व मापाले प्रा | Junnar Division 24-11-2024 कररत्वा बनी स्रोत रह उपयोगध्नननि न्यास स. विस्पातीन विस्प 22 नुवार डाइक | Metrology, 💽 प | | ctor of Legal Metrolo ly signed By Rajesh M | and the second s |

Sugarcane weighing bridge calibration

A.3 Location of project activity >>

| : | India |
|---|-----------------|
| : | Dattatray Nagar |
| : | Pune |
| : | Maharashtra |
| : | 18°58'45.11"N |
| : | 74° 5'27.18"E |
| | :: |





A.4 Technologies/measures >>

The UCR project activity is a grid-connected bagasse based cogeneration power plant with a high back pressure steam-turbine configuration. The UCR project activity is the electricity generation capacity and the installation of facilities for allowing captive use and export of electricity to the electricity grid.

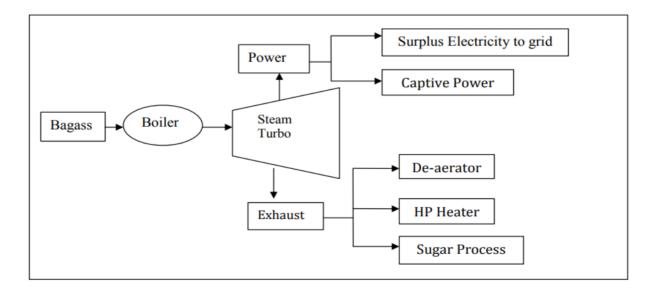
The technology of biomass residue based high steam pressure power generation itself is known and in use in India. The use of high pressure system allows for increased efficiency levels for electricity generation.

The main elements of the power plant are as follows.

- A boiler unit which converts the energy available in the fuels into thermal energy;
- A steam turbine unit which converts thermal energy into mechanical energy;
- An alternator unit, which converts mechanical energy into electrical power.

A number of other equipment components, as listed below, also form part of the biomass power plant.

- Fuel and ash handling equipment © Universal CO2 Emission and Offset Registry Private Ltd
- -Water cooled condenser system for cooling the exhaust steam DM Water system and Air Compressor Plant
- Electrical systems and Automation system.



Process flow diagram of cogeneration power plant.

• Some of the salient features of the project equipment can be found in the below mentioned table:

| Boiler | No. 1 | No. 2 | No. 3 |
|---------------------------|---------------------------------|---------------------------------|--------------------------------|
| Name | WIL make boiler No MR- 13151 | WIL make boiler No MR- 13191 | Thermax Boiler no MR- 15788 |
| Manufacturer | Walchandnagar industries Itd | Walchandnagar industries Itd | Thermax Limited |
| Capacity Kg/Hr. | 45 TPH | 50 TPH | 80 TPH |
| Working pressure | 45 Kg/cm2 | 45 Kg/cm2 | 87 Kg/cm2 |
| Working Temp. | 445+-5 ⁰ c | 445+-5 ⁰ c | 515+-5 ⁰ c |
| Туре | Dumping grate water tube firing | Dumping grate water tube firing | Water tube |
| Total Heating surface | 1722 m2 | 1722 m2 | 4830 m2 |
| Economiser S.H | 473 m2 | 473 m2 | 1792 m2 |
| Super heater coil S.H. | 180 m2 | 180 m2 | 936 m2 |

| Sr. No. | Name and details |
|---------|--|
| 1 | 13 MW TG Set, Triveni Turbines |
| - | Sr. No - TST - 1150 H - 33, |
| | Year of mfg - 2012, Power KW - 13000, |
| | Inlet steam temp. DEG - 505, |
| | Inlet steam pressure kg/cm ² (g) - 85, |
| | Bleed steam pressure-1-ATA - 10.50, |
| | Bleed steam pressure-II-ATA - NA, |
| | Extraction steam pressure -ATA- NA , |
| | Exhaust steam pressure-ATA - 2.5, |
| | Turbine rotor speed RPM - 7018, |
| | Turbine trip speed range RPM - 7720 to 8070, |
| | 1st critical speed range RPM - 3100 to 4100, |
| | Gear box output speed RPM -1500, |
| | No of stage- 7, Turbine weight - 35000 kgs. |
| 2 | Triveni Make- TEIL Gear Box Mysore (TM1M14627) |
| | Gear box Sr. No- 2519x0000048 NCLF, |
| | Year of mfg- 2012 , Rated power - 13540kw/ 18159 HP, |
| | Input/Output Speed - 7018/1500, Ratio - 4.679, |
| | Service factor - 1.5, |
| | No of teeth gear pinion - 131/28, |
| | lub oil grade - 150 -VG-46, |
| | Lub oil flow - 3.10 LPM, Lub oil pressure - 1.5- 2.00 kg/cm2 |
| 3 | AC Generator |

| Output - 16250 KVA, Type - TC150, standard - IS 4722-200, |
|--|
| year - 2012, No of phase - 3, weight - 37000 kg, |
| No of ploes - 4 , Enclosure - IP 54, |
| Voltage - (AC) - 11000 V, cooling system - IC 81 W, |
| Current (AC) 853 A, cooling temp 32°C, |
| Freq - 50 Hz, max. Temp. of st by rtd - 125, |
| Speed -1500, class of insu. Arm. F field F , |
| Limiting speed - 1800, Brg. DE - sleeve NDE sleeve, |
| P.F 0.8 , Type of stator connection - Star, |
| Exc. Voltage (DC) -158 V, Exc. Current (DC) - 654 A, |
| Altitude - 1000 MS, M/c. No - T - 02333, |
| Make - TD power system - Toyo - Denki |
| AC Excitor, |
| System - Brushless excitation system , |
| Output DC - 125 kw, enclosure system- IP54, |
| voltage DC - 174 A, cooling system - IC31, Exc. |
| Voltage DC -90 V, class of insu - F, |
| Exc. Current - 11.5 A, standard - IS 4722-2001, |
| Year of mfg - 2012, M/c. No - T-02333 |
| Permanent magnet Generator |
| Frame- P-5-15, Voltage-200 (+20,-5v), M/c. No - T-02333, KVA- 5, |
| current-144 A, Hz-50. |
| |

A.5 Parties and Project Participants >>

Project activity does not involve any public funding from Annex I Party, which leads to the diversion of the official development assistance.

| Party | Participants/Aggregator |
|--------|--|
| (Host) | |
| | Project Owner: M/s. Bhimashankar Sahakari Sakhar |
| India | Karkhana Limited Dattatray nagar, Tal– Ambegoan |
| | Dist– Pune. |
| | |
| | Project Aggregator: Climekare sustainability Pvt. Ltd. |
| | |

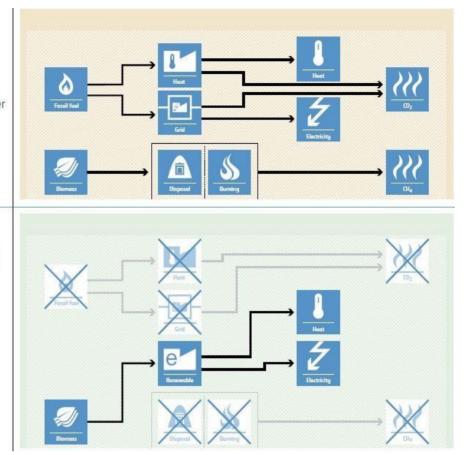
A.6 Baseline Emissions >>

BASELINE SCENARIO

Electricity and heat would be produced by more-carbonintensive technologies based on fossil fuel or less-efficient biomass power and heat plants. Biomass could partly decay under anaerobic conditions, bringing about methane emissions.

PROJECT SCENARIO

Use of biomass for power and heat generation instead of fossil fuel or increase of the efficiency of biomass-fuelled power and heat plants. Biomass is used as fuel and decay of biomass is avoided.



The proposed project activity uses bagasse as fuel for cogeneration unit. The bagasse being a renewable bio- mass fuel does not add any net carbon-dioxide to the atmosphere because of the carbon recycling during growth of sugar cane. Therefore, the project activity will lead to zero CO₂ on-site emissions associated with bagasse combustion.

The operation during crushing season is of 180 days during season days. Actual number of mill operation days will be mentioned in the monitoring period. Without the project activity, total energy supplied from the boiler would have been taken-up by coal fired boiler, and energy transferred to the grid would have been imported from grid mix and emission of CO2 would have occurred due to combustion of conventional fossil fuels. Considering the export of clean electricity to the fossil fuel dominated grid by the project activity there will be continuous GHG reductions, as it would avoid equivalent GHG emissions.

A.7 Debundling >>

This project is not a debundled component of a larger registered carbon offset project activity. There is no registered large-scale UCR project activity or a request for registration by another small-scale project activity:

By the same project participants;

- In the same project category and technology/measure; and
- Whose project boundary is within 1 km of the project boundary of the proposed small-scale activity at the closest point.

SECTION B. Application of methodologies and standardized baselines

B.1. References to methodologies and standardized baselines >>

SECTORAL SCOPE -01 Energy industries (Renewable/Non-renewable sources)

TYPE I- Renewable Energy Projects

CATEGORY- ACM0006: "Electricity and heat generation from biomass" Version 16.0

B.2 Applicability of methodologies and standardized baselines >>

This methodology is applicable to project activities that operate biomass (co-gen) fired power and heat plants.

The project activity is a power generation project using a biomass (bagasse) and displaces CO2 emissions from electricity generation in power plants that are displaced due to the project activity. Since the project activity utilizes biomass (bagasse) for the generation of power and supplies it to the local grid, it displaces fossil fuel (coal), and hence it meets the primary applicability criteria of the methodology. The project activity is a power-and-heat plant that encompasses cogeneration plants, i.e. power-and-heat plant in which at least one heat engine simultaneously generates both process heat and power. The total installed capacity of project activity is **35 MW** which is acceptable as per the applied large scale methodology. The installation of a new biomass residue fired power generation unit, which are places existing power generation capacity fired with fossil fuel as in the project plant (power capacity expansion projects) is also included in this methodology. For the purposes of this methodology, heat does not include waste heat, i.e. heat that is transferred to the environment without utilization, for example, heating flue gas, heat transferred to cooling towers or any other heat losses. The biomass used by the project plant is not stored for more than one year. The biomass used by the project plant is not processed chemically or biologically (e.g. through esterification, fermentation, hydrolysis, pyrolysis, bio-or chemical degradation, etc.) prior to combustion.

| The Project Activity uses biomass residues from a production process (e.g. production of sugar), and the implementation of the project does not result in an increase of the processing capacity of (the industrial facility generating the | |
|---|--|
| residues) raw input (e.g. sugar) or in other substantial changes (e.g. product change) in this process. | |
| The project activity unit does not co-fire fossil fuel and/or does not exceed the | |
| limit of 25%co-firing fossil fuel criteria as per the UCR Protocol for such projects. | |
| Bio-mass generated power is used for direct grid supply and for meeting the | |
| captive need facility. The project activity is involves the grid-connected bagasse | |
| based electricity generation capacity involving the installation of facilities for all | |
| owing the export of electricity to the regional grid. | |
| Bio-mass is not sourced from dedicated plantations. The existing installed turbo- | |
| generators are fired by bagasse, a by-product of the sugarcane processing and a | |
| biomass residue | |
| Bagasse is burnt in boilers as generated from the sugar mill and does not require | |
| any specific technology for its preparation before combustion. No fuel | |
| preparation equipment has been installed at site for preparation of bagasse. | |
| Hence no significant energy quantities are required to prepare the biomass | |
| residues for fuel combustion. | |
| The project activity also does not include any GHG emissions related to the | |
| decomposition or burning of biomass. The baseline heat emissions for the project | |
| activity are not included in the project boundary nor does it claim for emission | |
| reductions from heat. | |
| | |

B.3 Applicability of double counting emission reductions >>

The biomass boilers and turbines are constructed by the project proponent within the project boundary. The biomass boilers, turbine and energy meters have unique IDs, which is visible on the units. The Monitoring Report has the details of the same and will be provided to the UCR verifier during the verification process.

There is no double accounting of emission reductions in the project activity due to the following reasons:

- Project is uniquely identifiable based on its location coordinates,
- Project has dedicated commissioning certificate and connection point,
- Project is associated with energy meters which are dedicated to the generation/feeding point with the grid.

Hence the UCR project activity has never been issued voluntary carbon credits for the current

2013- 2023 vintage years and there is no double counting of the credits envisioned. Additionally, the same has been stated in the undertaking provided in the Double Counting Avoidance Assurance Document (DAA) by M/s Bhimashankar sahakari sakhar karkhana Ltd.(BSSKL)

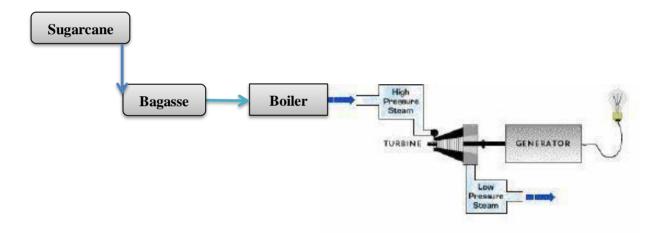
B.4 Project boundary, sources and green house gases (GHGs) >>

The spatial extent of the project boundary encompasses:

All plants generating power and/or heat located at the project site, whether fired with biomass, fossil fuels or a combination of both.

All power plants connected physically to the electricity system (grid) that he project plant is connected to.

The means of transportation of biomass to the project site if the feedstock is biomass residues, the site where the biomass residues would have been left for or dumped.



| | Source | GHG | Included? | Justification/Explanation |
|----------|---|-----|-----------|---|
| Baseline | e GHG Emissions from fossil fuel in Grid Baseline Power Generation Uncontrolled burning or decay of surplus biomass residue | CO2 | Included | Major source of GHG emissions |
| | | CH4 | Excluded | Excluded for simplification. This is conservative |
| | | NO2 | Excluded | Excluded for simplification. This is conservative |
| | | CO2 | Excluded | Excluded for simplification. This is conservative |
| | | CH4 | Excluded | Excluded for simplification. This is conservative |
| | | No2 | Excluded | Excluded for simplification. This is conservative |

| Project Activity | Emissions from Biomass Project Activity On-site fossil fuel and electricity consumption due to the project activity (stationary or mobile) Off-site transportation of biomass residue Combustion of biomass residue for electricity and / or heat generation | CO2 | Excluded | No fossil fuel / electricity are consumed at the project site due to the project activity. No biomass residue from off-site will be used for the project activity. Excluded for simplification. This is conservative |
|---------------------|---|-----|----------|---|
| | | CH4 | Excluded | No fossil fuel / electricity is consumed at the project site due to the project activity. No biomass residue from off-site will be used for the project activity Excluded for simplification. This is conservative |
| | Storage of biomass residue | NO2 | Excluded | Excluded for simplification. This is conservative |

B.5 Establishment and description of baseline scenario >>

Emission reductions are calculated as follows:

ERy = BEy - PEy - LEy (Eq.1) Where,

ERy = Emissions reductions in year y (tCO2) BEy = Baseline emissions in year y (tCO2) PEy = Project emissions in year y (tCO2) LEy = Leakage emissions in year y (tCO2)

The baseline scenario identified at the PCN stage of the project activity is:

Renewable energy technologies that displace technologies using fossil fuels, wherein the

simplified baseline is the fuel consumption of the technologies that would have been used in the absence of the project activity, times an emission factor for the fossil fuel displaced. The baseline emissions due to displacement of electricity are determined by net quantity of electricity generation as a result of the project activity (incremental to baseline generation) during the year y in MWh times the CO₂ emission factor for the electricity displaced due to the project activity during the year y in tons CO₂/MWh Given that steam and electric power generation for internal consumption is part of the present project activity, emission reductions are only claimed from on-site incremental power generation that is injected to the grid. Therefore, the base line scenario is the emission of GHG from the present energy grid.

Emission Reductions (ERy) the emission reduction due to the project activity is calculated as the difference between the baseline emissions and the sum of the project emissions and the leakage:

ERy = BEy - (PEy + LEy) Equation-(1)

BE_y = Baseline emissions in year y (tCO2e)

As mentioned in the methodology the baseline emissions are calculated as follows:

BE_y= EGpj, y*EF grid, y Equation (2)

BE_y = 36950 * 0.9 = 33,255

Where:

 $EG_{grid,y}$ =Quantity of net electricity generation that is fed into the local grid as a result of the implementation of the project activity in year y (MWh)

EF_{grid,y}=The CO2 emission factor for grid connected power generation in year y calculated using UCR Standard emission factor (0.9 tCO2/MWh).

Project Emission:

Project Emissions is calculated as follow:

$$PE_{y} = PE_{Biomass,y} + PE_{FF,y} + PE_{GR1,y} + PE_{GR2,y} + PE_{CBR,y} + PE_{BG}$$

Where,

| $PE_{\mathcal{Y}}$ | = | Project emissions in year y (tCO ₂) | |
|-------------------------|---|--|--|
| PE _{Biomass} , | = | Project emissions associated with the biomass and | |
| У | | biomass residues inyear y (t CO ₂) | |
| PE _{FF,y} | = | Emissions during the year y due to fossil fuel | |
| | | consumption at the project site (t CO_2) | |
| PE _{GR1,y} | = | Emissions during the year y due to grid electricity | |
| | | imports to the projectsite (t CO ₂) | |
| PE _{GR2,y} | = | Emissions due to are reduction in electricity | |
| | | generation at the project site in year y (t CO ₂) | |
| PE _{CBR,y} | = | Emissions from the combustion of biomass during | |
| | | the year y(t CO ₂ e) | |
| PE _{BG2,y} | = | Emissions from the production of biogas in year y (tCO ₂ e) | |

In this project activity electricity is imported from the grid ($PE_{GR1, y}$) which will count as project emissions. This amount will be deducted from the total value of emission reduction post-ante.

For large-scale project activities, a net-to-gross adjustment of 10%, i.e. the emission reductions determined based on the applied methodology by 0.9 to determine the final amount of emission reductions that can be claimed per vintage.

Therefore,

PEy = 33255 * 10% Equation (3)

PEy = 3325.

Leakage Emission:

It is an integrated Co-gen plant. The biomass is the output of the sugar mill, which is being consumed by the power plant as a source of fuel. Therefore, there is no leakage due to cultivation of biomass in a dedicated plantation. As it is integrated Co-gen power plant, there is no leakage due to transportation of biomass from outside of project activity.

Also, biomass is not processed outside of project boundary hence there are no leakage emissions being generated.

LEy = 0 Equation (4) ERy = BEy - (PEy + LEy) = 33255 - (3325+0)

ERy = 29,930 CoU's/Yr

Prior History >>

The project has never applied for the GHG mechanism in the past.

B.6 Changes to start date of crediting period >>

The start date of crediting period is 01-01-2013.

B.7 Permanent changes from PCN monitoring plan, applied methodology or applied standardized baseline >>

There are no permanent changes from registered PCN monitoring plan and applied methodology.

B.8 Monitoring period number and duration >>

| First Issuance Period | : | 11 Years. |
|-----------------------|---|--------------------------|
| Crediting Period | : | 01-01-2013 to 31-12-2023 |
| Monitoring Period | : | 01-01-2013 to 31-12-2023 |

Monitoring Plan

Data and Parameters to be monitored

The monitoring of electricity data revolves around the power generation from the turbine generators and the auxiliary consumption of the power plant. All auxiliary units at the power plant are metered and there are also main meters attached to each turbine generator to determine their total generation.

Operational records and other evidences have been documented, collected and archived in either hard-copies or electronic manners. The energy generation is metered by calibrated meters. The biomass consumption is measured by Weigh Bridge calibrated. Steam quantity, temperature and pressure are measured by calibrated meters. The date of calibration and next due date of calibration can be checked against the calibration certificates. All the values can be checked from the source data i.e. plant records. The calorific value of biomass can be checked against the third party analysis reports.

The total amount of bagasse generated by the sugar plant can be calculated from the amount

of cane crushed in the season (monitored variable), which is obtained from the in house records. Therefore, bagasse can be calculated using the formula:

Bagasse = Cane + Added water – Juice

This quantity will be cross-checked using an annual energy balance using the monitored steam values. The total heat generated as well as the heat generated by the project activity is monitored using the temperature and pressure values and calculating the enthalpies of the steam generated and the feed water.

The management of the plant has designated one person to be responsible for the collation of data as per the monitoring methodology. The designated person collects all data to be monitored as mentioned in this project concept note document (PCN) and reports to the head of the plant. The overall project management responsibility remains with the Plant Head. The electricity generation from turbines and auxiliary consumption is recorded continuously on an hourly basis by the operators in the shift. At the end of the day this data is collated by the engineer in charge and signed off by the power plant manager. The data is recorded in logbooks by the operators and the engineer in charge collates the data from these log books and stores them electronically. This data is used by engineer in charge to prepare a monthly report and send it to Plant Head for verification. The monthly reports become a part of the Management Information System (MIS) and are reviewed by the management during the quarterly review meeting.

The monthly reports can be made available during the verification of the project activity, to estimate the monthly emission reductions, which are also, included in the MIS. The monitoring personnel are familiar with the process of monitoring and documentation. They have been maintaining and reviewing the factory records pertaining to the sugar manufacturing.

All the meters are checked and calibrated each year by an independent agency i.e. (MSEDCL). Hence there are no uncertainties or adjustments associated with data to be monitored. An internal audit team, comprising of personnel from the factory but from a department other than utility, reviews the daily reports, monthly reports, procedure for data recording and maintenance reports of the meters. This team checks whether all records are being maintained as per the details provided in the PCN. The audit team also enlists the modifications/corrective actions required, if any, in more accurate monitoring and reporting. All the data and reports will be kept at the offices of the sugar mill until 2 years after the end of the crediting period or the last issuance of CoUs for the project activity, whichever occurs later.

Emergency preparedness plans have been laid out to meet with situations leading to unintended emissions. These emergency situations have been identified as:

- 1. Fire in the fuel yard
- 2 Fuel spoilage due to water. These emergency situations haven been taken care by putting

up a fire safety system and a water drainage system in the fuel yard.

| Parameters | Description |
|-------------|--|
| QS,y | Quantity of steam supplied per year measured at recipient's end |
| Tsteam,y | Temperature of steam at the recipient's end |
| Psteam,y | Pressure of steam |
| Esteam,y | Enthalpy of the saturated steam supplied to the recipient |
| TFeedwater | Temperature of boiler feed water |
| EFeedwater | Enthalpy of feed water |
| EGthermal,y | Net quantity of thermal energy supplied by the project activityduring the year y |
| BBiomass,y | Net quantity of biomass consumed in year y (on dry basis) |
| MCbiomass | Moisture content of the biomass |

Monthly joint meter reading of main meters installed at interconnection points are taken and signed by authorized officials of and MSETCL on the first five day of every month. Records of this joint meter reading are maintained by M/s. Bhimashankar Sahakari Sakhar Karkhana Limited and MSETCL. Daily and monthly reports stating the net powerexport is prepared by the shift in-charge and verified by the plant manager. Power Purchase Agreement (PPA) with MSETCL has been signed. Reliability of energy data is maintained as per PPA. M/s. Bhimashankar Sahakari Sakhar Karkhana Limited archives and preserves all the monthly invoices raised against net saleable energy and also archives the complete metering data at generation electronically. All the records are maintained at site. Maharashtra Pollution Control Board (MPCB) and Environment Department of Maharashtra have prescribed standards of environmental compliance and monitor the adherence to the standards M/s. Bhimashankar Sahakari Sakhar Karkhana Limited has received the 'Consent to Operate' the plant. State's regulatory body of power is Maharashtra State Electricity Transmission Company Limited (MSEDCL) and they have issued consent for the installation of co-generation power plant of 35 MW capacity. As a buyer of the power, the MSEDCL is a major stakeholder in the project and hold the key to the commercial success of the project.

| Data/Parameter | EF grid,y |
|------------------|--|
| Data unit | Grid Emission Factor |
| Description | tCO ₂ /MW _h |
| Source of data | UCR CoU Standard Default for Indian grid |
| Value(s) applied | $0.9 \text{ tCO}_2/\text{MW}_h$ for the period 2013-2023 |
| Measurement | NA |
| methods and | |
| procedures | |
| Monitoring | NA |

| frequency | |
|-----------------|--------------------------------|
| QA/QC | The parameter is conservative. |
| Purpose of data | To estimate baseline emissions |

| Data/Parameter | EG project plant, y |
|--|--|
| Data unit | MWh |
| Description | Net quantity of electricity generated in the project plant during the year y |
| Source | M/s Bhimashankar sahakari sakhar karkhana Ltdfactory records (JMR / Credit notes) |
| Measurement methods and procedures | This value will be determined annually from the records maintained at the factory. All auxiliary units at the power plantare metered and there is also a main meters attached to each turbine generator to determine their total generation. |
| Monitoring frequency | The hourly recordings of data are to be taken from energy meters located at the project activity site. This data is to be recorded hourly by the shift attendant and entered into logbooks on site. This hourly data is to be signed off at the end of every shift by an engineer in charge of the shift and again at the end of each day and signed off by the power plant manager. The energy meters are calibrated annually by an independent third party |
| QA/QC | Net electricity production has been calculated by deducting auxiliary consumption from gross generation of the plant. Digitalmeters calibration procedures are planned. Daily productions details are kept in log books and electronic data base. Energy meters are of class 0.2 with tolerance of 0.5%. All Meters are calibrated by accredited external third party, as per standard procedures, periodically. |

| Data/Parameter | NCV _k |
|--|--|
| Data unit | GJ/t |
| Description | Net Calorific Value of Biomass Residue Type K |
| Source of data Value(s) applied | Measurements will be carried out by reputed labs and reported indry biomass basis. |
| Measurement methods and procedures | On site and in labs |
| Monitoring frequency | Every 6 months |
| Purpose of data | Quality control |

| Data/Parameter | Qbiomass,yr |
|--|--|
| Data unit | MT/yr |
| Description | The quantity of bagasse used to generate steam in the boilers eachyear |
| Source of data Value(s) applied | Plant records and log books receipts |
| Measurement methods and procedures | Monitoring: The quantity of biomass fed into the boiler is controlled. Data type: Measured Responsibility: Boiler Operator |
| Monitoring frequency | Daily / Monthly |
| QA/QC | The amount of biomass used can be cross checked by the purchase orders and stock inventory. Quantity of biomass has been monitored. Biomass measuring device has an accuracy level of +/-0.5% of full scale, and ranging between 0-120 TPH. |

United Nations Sustainable Development Goals:

The project activity generates electrical power using Biomass, there by displacing non-renewable fossil resources resulting to sustainable, economic and environmental development. In the absence of the project activity equivalent amount of power generation would have taken place through fossil fuel dominated power generating stations. Thus, the renewable energy generation from project activity will result in reduction of the greenhouse gas emissions.

Positive contribution of the project to the following Sustainable Development Goals:

| Development | SDG Target | Indicator (SDG Indicator) |
|----------------------------------|--------------------------------------|---------------------------|
| GoalsTargeted | | |
| SDG 7: | | |
| Affordableand | 7.2: By 2030, increase substantially | |
| Clean Energy | the share of renewable energy in the | 7.2.1: Renewable energy |
| | global energy mix | share in the total final |
| 7 AFFORDABLE AND CLEAN ENERGY | Target: Renewable Power in | energy consumption |
| 317 | 36,950MWh/yr | |
| -(0)- | | |
| | | |

| SDG 8: Decent Work and Economic Growth 8 DECENT WORK AND ECONOMIC GROWTH | 8.5 By 2030, achieve full and productive employment and decent work for all women and men, including for young people and persons with disabilities, and equal pay for work of equal value. Target: Training staff annually Employment of staff | 8.5.1 : Average hourly earnings of female and male employees, by occupation, age and persons with disabilities. |
|--|--|---|
| SDG 09: Industries, Infrastructure and Innovation 9 INDUSTRY, INNOVATION AND INFRASTRUCTURE | 9.2: Promote inclusive and sustainable industrialization and, by 2030, significantly raise industry's share of employment and gross domestic product, in line with national circumstances, and double its share in least developed countries | The project activity provides employment to people 115 villages in the area. 9.1.1: It measures the proportion of the rural population who live within 2 km of an all-season road. This indicator helps assess access to infrastructure and connectivity. |
| SDG 13: Climate Action 13 CLIMATE | 13.2: Integrate climate change measures into national policies, strategies and planning Target: 29,930 quantity of tCO2 reduced /yr | 13.2.1 : Number of countries that have communicated the establishment or Operationalization of an integrated policy/ strategy |